

A Luxury Destination

2005
Allure
400
SERIES



COUNTRY COACH

THE WORLD'S FINEST MOTORCOACHES



Country Coach motorcoaches are designed and born in one place, as it has been for over three decades: Junction City, Oregon. Country Coach utilizes state-of-the-art engineering and manufacturing methods like three-dimensional computer

modeling, dynamometer chassis testing, vacuum lamination, laser-aligned jigs and downdraft paint booths. With these tools, this company does one thing: engineers and builds a limited number of high-end diesel motorcoaches.



A Luxury Destination



The 2005 Country Coach Allure 400 Series

Choose your adventure in the all new 2005 Allure 400 Series motorcoaches. Select from two configurations, the 430 or 470, each with its own features. All 400 Series motorcoaches, however, share in a long list of standard and optional features.

All feature the legendary Country Coach precision engineering, a taller interior, and a sculpted exterior with single piece windshield. And all Allure 400 Series motorcoaches offer far more than transportation to your next destination. Each one is a destination unto itself.

Allure 430

A pure expression of Country Coach luxury, the 430 showcases Allure's trademark passion for excellence. Select from a 34' or a 40' tag axle floorplan, and step into luxurious accommodations designed with a practical eye. The four interior fabric and color choices, composed by the renowned Country Coach Design Team, are designed specifically to complement the wide open spaces offered by the 85" interior height and expansive slide room floorplans. And since the 400 series is all about the finer things in life, every detail is crafted or selected with the express purpose of enhancing your next big adventure. More than the essence of a Country Coach, the Allure 430 is an elegant composition of "must-have" features that appeal to the most discerning motorcoach enthusiast.



Allure 430 with Cashmere interior and cherry cabinetry



Allure 470

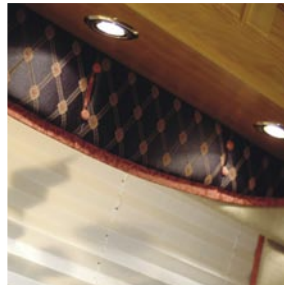
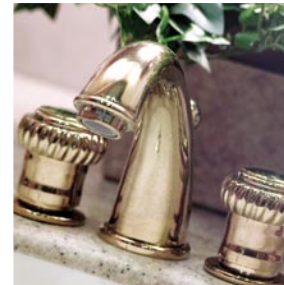
Upgrade to the finer touches of the Allure 470, featuring all the benefits of a 430 and much more.

Step inside, relax, and let the “allure” of the 470 take hold. Halogen bullet lighting runs the length of the coach, complemented by an optional elegantly crafted wood ceiling treatment. Many optional items on the 430 become standard, and still other items are exclusive to the 470. Standard items like a power cord reel, hydronic heat, heat pumps, and dimmers on wall sconce lighting are only found here.

As with so many works of art, the magic is in the smallest details. From the standard full tile galley backsplash to the optional residential refrigerator, each 470 is a unique, one of a kind luxury destination.



Allure 470 with Tuscany interior and cherry cabinetry





Every Detail

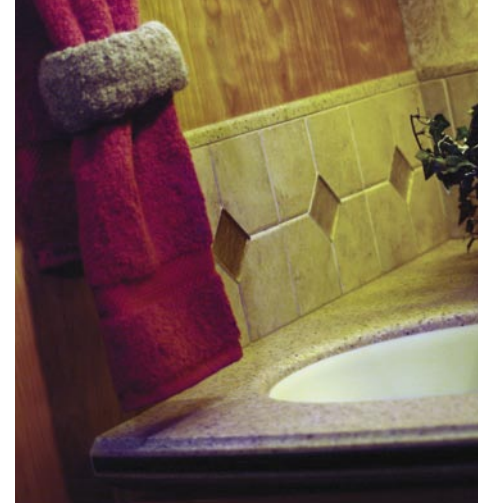
Inside the 400 Series, discover luxurious accommodations designed with a practical eye. Supplement the four elegant interior fabric and color choices with options like sculpted carpeting or a tile living room floor. Add radiant heat under the elegant tile of the galley (and bathroom), and spread out an evening's feast on the standard solid surface countertops and backsplash with edge detail. In the 470, enjoy the elegance of a standard full tile backsplash.

In the bathroom, appreciate fine touches like an etched glass shower enclosure and a porcelain or an optional solid surface vanity sink. In the bedroom, immerse yourself in the luxury of a designer-infused space, and relax on the optional adjustable air mattress. In the 470, enjoy the endless shower provided by hydronic hot water heating.

Explore the myriad choices offered by the 400 Series, and discover the details that make up your home on the road.



Allure 430 galley features cherry cabinetry, microwave/convection oven and four door Norcold® refrigerator



Allure 430 bedroom with Cashmere decor and standard 24" flat screen TV



Allure 470 40' McKenzie Bridge with Tuscany exterior style and colors



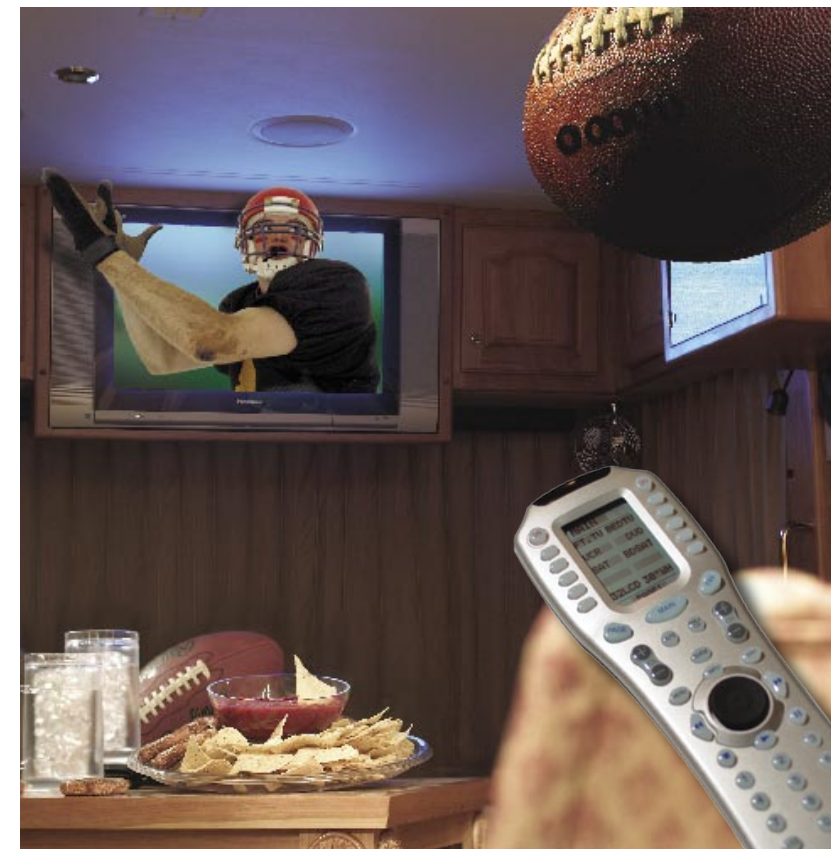
Designed for Dreamers

The 2005 Allure 400 Series was designed to provide every day solutions for the dreamer in each of us. Stop worrying, and enjoy every inch of the road ahead through your panoramic single-piece windshield while gripping your SmartWheel® steering wheel and monitoring your engine stats with the optional Silverleaf® VMS 200 EL system. Add OnStar® and GPS tracking, and stop worrying about where you're going. And when you get there, wherever it is, touch a button to activate the standard HWH® CAN automatic air leveling system.

Once you're parked, stretch out under the standard awnings all around, and unload your gear from the lighted, cavernous pass-through storage bays with optional dual directional storage trays.

Upgrade to the 470, and find more dreamers' delights, including a power cord reel and an optional bay entertainment center with 30" high definition LCD television. Also, with the 470's standard hydronic heat, take advantage of the bay-space saving size of the Hydro-Hot® system!

Both 400 Series coaches share *impressive interior entertainment* features. In the living area, enjoy the complete experience supplied by the Dutch-designed Jamo® home theater system with DVD. In the living area and bedroom choose between the standard flat screen TV and the optional high-definition LCD TVs. Or, opt for a 68" digital projection cinema! If you wish, add a factory installed low-profile in-motion digital satellite system. Run it all with the optional Universal Remote. Just push a button, and watch your dream entertainment system come to life!





Blue Moon

- Tile 1
- Solid Surface 2
- Carpet 3
- Sofa 4
- Dining Chair 5
- Valance 6
- Valance 7
- Valance 8
- Bedspread 9



Decisions, Decisions

Select from four distinct compositions, each meticulously designed to make your Allure 400 Series a luxury destination. Find your interior solution among these exquisite compositions from the Country Coach Design Team.



While we try to represent interior schemes, exterior paint, cabinetry, and textiles accurately, colors and hues may vary from the original. Please see our sales representatives for actual samples.

Tuscany

- 1 Tile
- 2 Solid Surface
- 3 Carpet
- 4 Sofa
- 5 Dining Chair
- 6 Valance
- 7 Valance
- 8 Valance
- 9 Bedspread



Rainsong

- 1 Tile
- 2 Solid Surface
- 3 Carpet
- 4 Sofa
- 5 Dining Chair
- 6 Valance
- 7 Valance
- 8 Valance
- 9 Bedspread



Cashmere

- Tile 1
- Solid Surface 2
- Carpet 3
- Sofa 4
- Dining Chair 5
- Valance 6
- Valance 7
- Valance 8
- Bedspread 9



Engineered Art

The DynaMax® chassis represents the motorcoach industry's first and only symbiosis of art and engineering. A hybrid of two distinct chassis technologies, each DynaMax® benefits from both. First, the DynaMax® features a semi-monocoque design forged with top grade, high yield steel tubing. Creating a cradle of strength, this structure spreads the vehicle weight throughout the steel, resulting in a sound, stable coach. In addition, 8" or 10"x3"x1/4" steel stringers provide the front-to-back rigidity found in more traditional chassis designs, while raising the bar yet higher with their stronger tubular (not "C" channel) design.



In the Allure 400 Series, the DynaMax® is mated with the standard Caterpillar C-9 400HP diesel powerplant and Allison 3000MH transmission, offering 1100 lb/ft of torque, flattening out steep mountain passes. Or opt for the Cummins ISL 400HP engine, offering an additional 100 lb/ft of torque, and that extra push over the next hill.

Each DynaMax® is crafted with meticulous attention to detail. Each stitch weld is precise, made with clean, circular beads. Rust inhibitor is applied before the engine, wiring or plumbing hoses are installed, avoiding overspray. At the end of the line, every chassis visits the DynaMax®'s namesake, the DynoCenter. Here, each chassis undergoes a gamut of dynamometer tests to ensure that the Country Coach it carries will operate at peak performance.

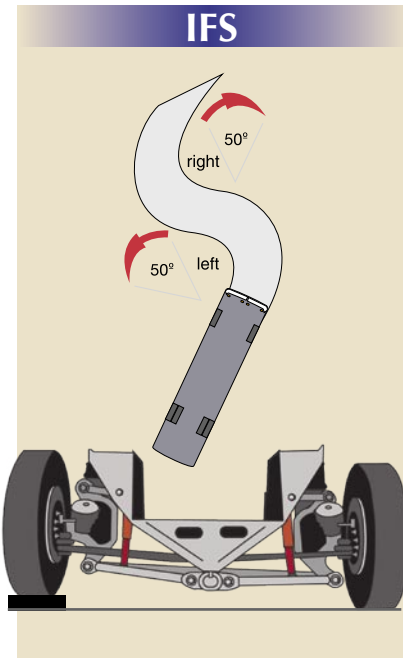
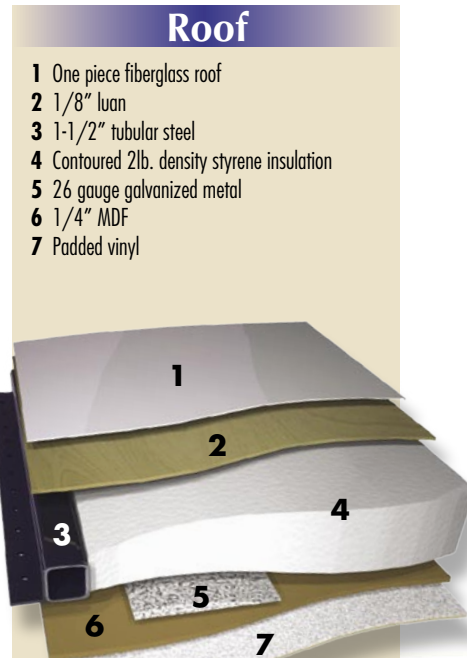




The Science of Smooth

The legendary smooth, responsive drive of the DynaMax® chassis is no accident. Incorporated into the design of each Allure 400 Series is the Holland-Neway IFS (Independent Front Suspension) system. Isolating the irregularities of the road from transferring across the coach or up the steering column,

each wheel's double-wishbone suspension works independently. What's more, the offset IFS design allows maximum travel for the large air springs and adjustable shock absorbers, breaking the line of shocks-wheels-walls and absorbing more road shock before it reaches the riders above.



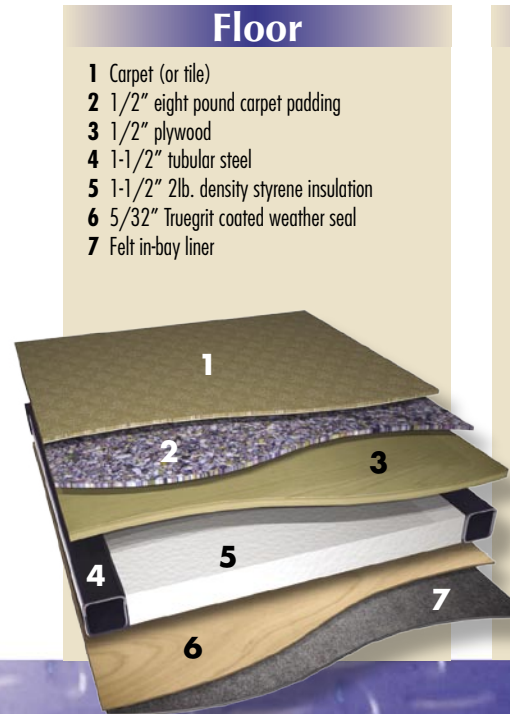
- 1 One piece fiberglass roof
- 2 1/8" luan
- 3 1-1/2" tubular steel
- 4 Contoured 2lb. density styrene insulation
- 5 26 gauge galvanized metal
- 6 1/4" MDF
- 7 Padded vinyl

Laminated Strength

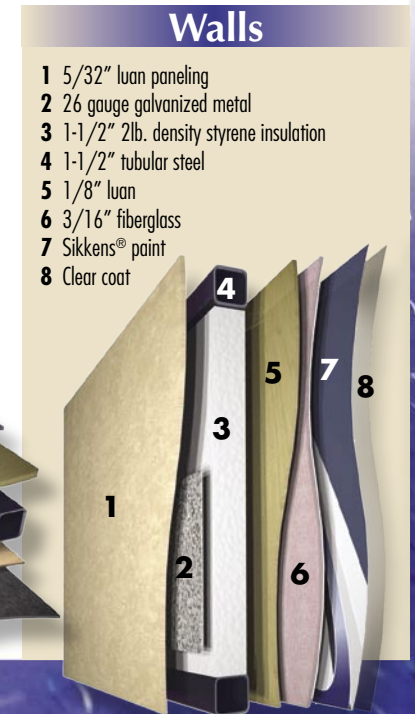
The 400 Series' floor, walls, and ceiling provide structural strength, insulation and protection unparalleled in the motorcoaching world.

Country Coach employs a vacuum bonded, laminated process integrating high-yield steel tube framing, high-density styrene insulation, and other

quality components. The resulting cage of strength helps keep cabinetry square, tile and grout in place, the weather and noise outside and the comfort inside.



- 1 Carpet (or tile)
- 2 1/2" eight pound carpet padding
- 3 1/2" plywood
- 4 1-1/2" tubular steel
- 5 1-1/2" 2lb. density styrene insulation
- 6 5/32" Truegrit coated weather seal
- 7 Felt in-bay liner



- 1 5/32" luan paneling
- 2 26 gauge galvanized metal
- 3 1-1/2" 2lb. density styrene insulation
- 4 1-1/2" tubular steel
- 5 1/8" luan
- 6 3/16" fiberglass
- 7 Sikkens® paint
- 8 Clear coat



The Allure 400 Series

A Luxury Destination Comes Standard

- DynoMax® chassis w/Holland-Neway® 50° turning angle IFS
- Caterpillar® C-9 400HP w/ 1100 lb/ft torque
- Onan® 8.0kW liquid-cooled Quiet Diesel generator on roll out
- 2000 watt inverter
- Sikkens® bus-style full-body cut and buffed paint
- Awnings all around
- Single-piece wraparound windshield
- Jamo® digital home theater system w/5.1 surround
- Norcold® 4-door 12 cu. ft. refrigerator
- Finished interior height: 85"
- SmartWheel® multiplexed steering wheel
- Quad slide floorplans with tag axles
- The unparalleled quality of a Country Coach
- And much more!

470 Specific

- 50,000 BTU hydronic heat system
- Heat pumps
- Halogen lighting throughout
- Full tile backsplashes
- Power shore cord reel*
- XM satellite radio*
- Burglar alarm w/remote*
- And much more!

*Optional on 430



The Joy of Ownership

Welcome to First Class. As each Country Coach is a work of art, and yours is one of only a few hundred manufactured each year, the minute you pick up the keys you've joined an exclusive club. You will soon discover why Country Coach is a leader in repeat and referral customers, encouraging strong loyalty among Country Coach owners.

Country Coach stays with you as you travel. You're a toll-free call away from **24 hour roadside assistance** (first year free) or the experts at the factory service center. No matter where you may be in North America, there's always a solution, and the Country Coach experts are trained to find it.

Many owners enjoy their Country Coach and their traveling friends so much, they join **Country Coach International** to share in the fun and camaraderie that are part and parcel of the

motorcoaching lifestyle. As a thank you to the company's loyal enthusiasts, Country Coach motorcoach owners enjoy complimentary limited service as attendees at many Country Coach International rallies. Even if your warranty is expired, all you pay for is parts! There are also many area clubs across the nation where

Country Coachers gather for rallying fun on a smaller scale.

Each Country Coach owner receives a free subscription to

Country Coach Destinations®.

This quarterly publication offers useful information about your coach and your lifestyle while catching you up on happenings and rallies across North America.

A Country Coach Factory Tour

is the best way to see why a Country Coach is the World's Finest. Tours are offered at 9:00am and 1:30pm, Monday through Thursday (except holidays).



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